

Date: Wednesday, 25/06/2008 9:49:25 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE HANDLE
Job Number : 40019	
Estimate Number : 12059	
P.O. Number :	Part Number : PB6743001129
This Issue : 25/06/2008 S.O. No. :	Drawing Number : B6743001 PAGE35
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40019	Material :
Written By : <u>JLM 08.06.25.</u>	Due Date : 02/07/2008 Qty: 10 Um: Each
Checked & Approved By :	
Comment : Est. A 05.07.20 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W188	6061T6 TUBE 1.00 X .188W
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Comment: Qty.: 0.4463 f(s)/Unit Total : 4.4625 f(s)  
 6061T6 TUBE 1.00 X .188W . 875" X .125W JLM 08.07.09  
 Turn as per Dwg B67-43001  
 Dwg Rev: B1  
 Material: 6061-T6 tubing 1.00" x 0.188" wall (QQ-A-200/8 or QQ-A-225/8)  
 (M6061T6T1.00W.188)  
 Identify for B67-43001-129  
 Batch: M108462 JLM 08/06/29

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: DOOSAN LATHE CNC  
 Turn as per Dwg B67-43001  
 Dwg Rev: 131  
 Deburr JLM 08/06/29

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE JLM 08/06/29

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK JLM 08/06/29

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE HANDLE

Job Number: 40019

Part Number: PB6743001129

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Pat Ewers*

*08-07-09*

6.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/07/10*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 08-07-09*

RELEASED  
#06.01.20

① -157 TUBE  
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8  
SCALE 1.000

② -131 TUBE END CAP  
MATL: .125 THK, 6061-T6, 00-A-250/11  
SCALE 2.000

① -137 LOCKING SLEEVE  
MATL: 1.00 O/D X .065 WALL, 6061-T6, HW T 700/6  
SCALE 2.000  
JCM

① -127 HANDLE ARM  
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8  
SCALE 1.000

① -129 TUBE HANDLE  
MATL: .875 OD X .125 WALL 6061-T6, 00-A-200/6  
SCALE 1.000

① -133 CLEVIS  
MATL: .875 RND, 6061-T6, 00-A-200/8  
SCALE 2.000  
JCM

PREMIER AVIATION, INC.  
8000 Aviation Parkway, Grand Prairie, Texas 75050  
DATE: 08/01/84  
REV: 01  
CUST: D105UV8  
PART: B67-43001  
SHEET: 35 OF 45

ORIGINAL

